



Important: Please read General Notes overleaf before fitting

#### Issue 5

### TC717 MITSUBISHI SHOGUN 2000 - 2007 SWB & LWB 2007> SWB & LWB

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Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	J	2	M16 x 50 Bolts Nuts & S/P Washers
В	2	Side Arms	K	2	M14 x 100 Bolts & Nyloc Nuts
С	1	Extension	L	8	M12 x 35 x 1.25 Bolts & S/P Washers
D	2	<b>Handed Angle Brackets</b>	M	10	M12 x 40 Bolts, 8 Nuts & 10 S/P Washers
Ε	2	<b>Handed Small Brackets</b>	N	4	M12 x 110 Bolts, 2 Nuts & 4 S/P Washers
F	1	<b>Air Conditioner Bracket</b>	Р	1	M6 x 50 Bolt & S/P Washer & Flat Washer
G	2	<b>Small Bumper Brackets</b>	R	4	Small Plastic Rivets
Н	2	Large Bumper Brackets	S	4	14 x 27 Flat Washers
			Т	20	12 x 25 Flat Washers
			W	4	M6 x 16 Bolts, Nuts, Flat Washers & S/P Washers
			Υ	1	Socket Plate

### **SHORT WHEEL BASE**

- **1.** Remove the towing eye beam, four fixings either side. NOTE; 2000–2007 models have fixings along lower edge of bumper). This beam is not refitted with towbar.
- 2. Using Item L and Item T loosely bolt Items D to the bottom face of each chassis.
- 3. Using Items M and Item T loosely bolt Items B to Items D.
- **4.** Using Item **L** and Item **T**, loosely bolt Items **B** to the inside face of each chassis.
- **5.** From the outside face of each chassis use Item **N** and Item **T** to bolt Items **B** to the chassis.
- **6.** At this stage identify year of vehicle, and if required use the plastic rivets (Item **R**) to attach Items **G** and Items **H** to Item **A**. SEE SKETCH.
- 7. Using Item M loosely fit Item A between Items B.
- **8.** On 2000-2007 models reattach lower edge of bumper to the new bumper fixings using Items **W**.
- **9.** Using Item **K** and Item **S** bolt Item **C** and Item **Y** to Item **A** in the suitable hole location for customers requirements.
- **10.** Using Item **J** bolt the ball bracket (not supplied in this kit) to the face plate of Item **C**.
- **11.** Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.





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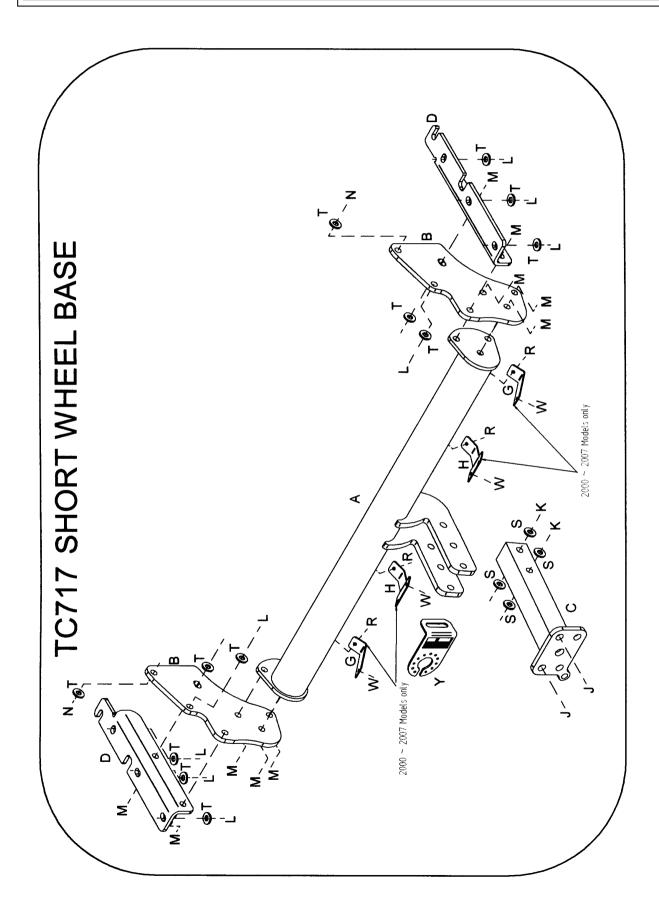
### **LONG WHEEL BASE**

- 1. Locate air conditioning unit on right hand underside of the vehicle and temporarily lower. (Four vertical fixing, and discard the bracket that secures the unit to the chassis).
- **2.** Remove the towing eye beam, four fixings either side. NOTE; 2000-2007 models have fixings along lower edge of bumper). This beam is not refitted with towbar.
- 3. Using Item L and Item T loosely bolt Items D to the bottom face of each chassis.
- 4. Using Items M loosely bolt Items B and Items E to Items D.
- 5. Using Item L and Item T, loosely bolt Items B to the inside face of each chassis.
- **6.** From the outside face of each chassis use Item **N** and Item **T** to bolt Items **B** and Items **E** to the chassis. SEE SKETCH.
- 7. At this stage identify year of vehicle and, if required use the plastic rivets (Item R) to attach Items G and Item H to Item A. SEE SKETCH.
- 8. Using Item M loosely fit Item A between Items B.
- **9.** On 2000-2007 models reattach lower edge of bumper to the new bumper fixings using items **W**.
- **10.** Using Item **K** and Item **S** bolt Item **C** and Item **Y** to Item **A** in the suitable hole location for customers requirements.
- 11. Using Item J bolt the ball bracket (not supplied in this kit) to the face plate of Item C.
- **12.** Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
- **13.** Refit the air conditioning unit using Item **F** and Item **P** to reattach it to the chassis.





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