

Tow-Trust Towbars

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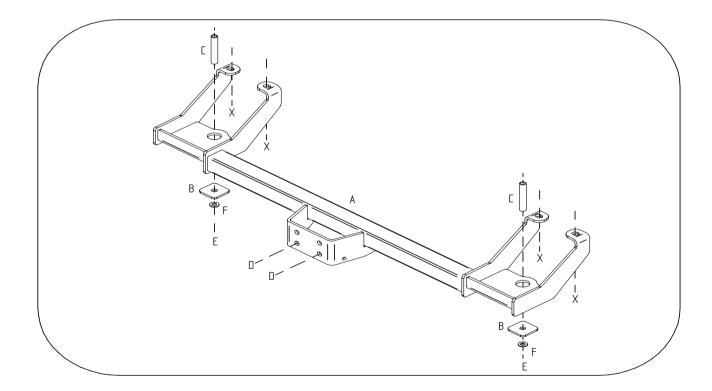
Important: Please read General Notes overleaf before fitting

Issue 3

TP427 Peugeot Boxer/Citroen Relay/Fiat Ducato Vans 1994 - 2006

Item	Qty	Description	ltem	Qty	Description
Α	1	Towbar	D	2	M16 x 50 Bolts, Nuts & S/P Washers
В	2	Clamp Plates	E	2	M14 x 150 x 1.5 Bolts & S/P Washers
С	2	25mm x 109mm Spacer Bushes	F	2	14mm Flat Washers

- 1. Locate the two rear spring hanger bolts each side, (these correspond with the holes in the towbar) remove these bolts and retain them. NOTE: Do not remove or loosen the remaining spring mounted bolts at this stage.
- **2.** Using the original bolts loosely bolt item **A** into position.
- **3.** Locate the remaining spring hanger bolts (one each side, these line up with the large holes in the tow bar) remove these bolts, they are no longer required.
- 4. Place item **C** through the large hole in the towbar using item **B**, with item **E** and item **F** bolt the towbar into position.
- 5. Using item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
- **<u>6.</u>** Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observe