

Tow-Trust Towbars



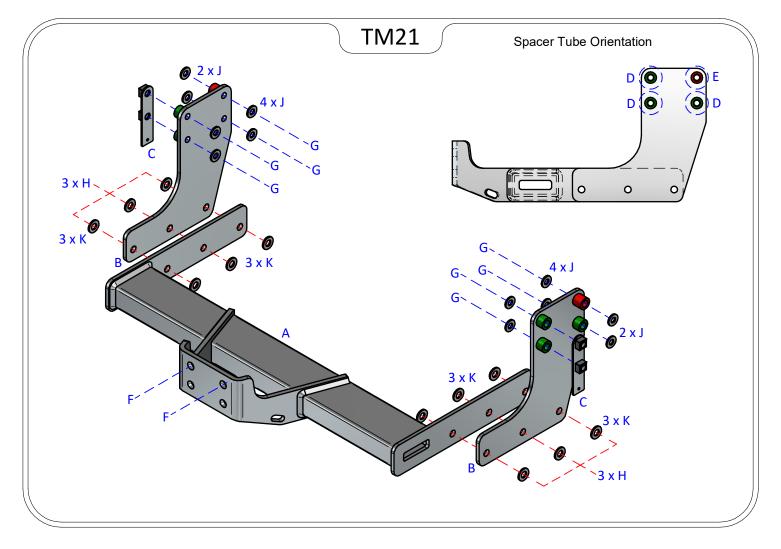
Important: Please read General Notes overleaf before fitting

Issue 1

TM21 MERCEDES SPRINTER FWD (WITH STEP)

Item	Qty	Description	Item	Qty	Description
Α	1	TM21 Crossmember	F	2	M16 x 50 Bolts & Nyloc Nuts
В	2	Side Arms	G	8	M12 x 130 Bolts & Four Nyloc Nuts
С	2	Clamp Plates	Н	6	M14 X 40 Bolts & Nyloc Nuts
D	6	25mm O/D x 17mm Spacer Tube	J	12	12 x 25 Flat Washers
Ε	2	25mm O/D x 22mm Spacer Tube	K	12	14 x 27 Flat Washers

- 1. Lower the spare wheel.
- 2. Temporarily remove the spare wheel mechanism from the rear panel.
- 3. Using Item **G** with Item **J** fix Items **B** to the inside face of each bumper bracket and using Items **D** and Items **E** as spacers (See sketch below for orientation), Use Items **C** to access the rearmost mounting points.
- **4.** Using Item **H** with Item **K** fix Item **A** between each side arm.
- 5. Using Item F fix your desired ball bracket and wiring plate (Not supplied in this kit) to Item A.
- **6.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- **7.** Refit the spare wheel mechanism to the rear panel.
- **8.** Raise spare wheel back into position.



Note

- 1. Torque Settings see notes overleaf.
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.