

Tow-Trust Towbars



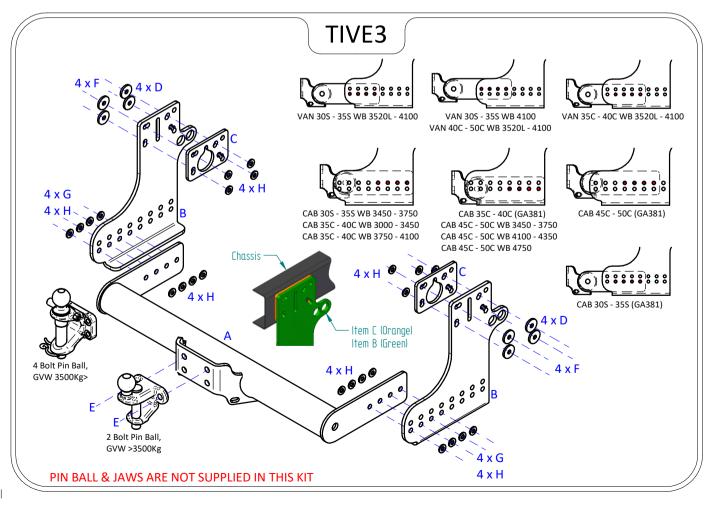
Important: Please read General Notes overleaf before fitting

Issue 6

	TIVE3 IVECO DAILY 30S – 35S				35C - 40C - 50C	
Item	Qty	Description	Item	Qty	Description	
Α	1	Crossmember	E	2	M16 x 55 Bolts & Nyloc Nuts	
В	2	Handed Side Arms	F	8	M12 x 50 Bolts (Grade 10.9) & Nyloc Nuts	
С	2	Spacer Plates	G	8	M12 x 40 Bolts (Grade 10.9) & Nyloc Nuts	
D	8	12 x 40 Flat Washers	Н	24	12 x 25 Flat Washers	
			J	4	M10 x 50 Bolts & Nyloc Nuts	
			K	4	10 x 25 Flat Washers	

TOWBAR INSTALLATION:

- 1. Locate four Towbar mounting points in each chassis member.
- 2. Using Item F with Item H and Item D fix each correct side arm (Item B) and spacer plate (Item C) to each correct chassis member.
- 3. Using Item G with Item H fix Item A between each side arm. (See sketch for settings)
- **4.** Fully tighten all fixings ensuring the Towbar is rigid square and secure.
- 5. For vehicles up to 3500Kg GVW use Item E to fix a 2 bolt Towball to Item A and fully tighten.
- 6. For vehicles over 3500Kg GVW a 4 bolt Towball must be used. (Tow-Trust 4 bolt Pin Ball Part No. V502L)
- 7. On vehicles with the rear tubular crossmember between the chassis: Remove all four M10 fixings from each chassis and drill the rearmost two holes on each side to 13mm. Re-fit the stiffener along with Items B and Items C using Items F. Use Item J with Item K at the forward-most holes of the crossmember, these will pass through the vertical central slot in the side arm.



- 1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.