

Tow-Trust Towbars



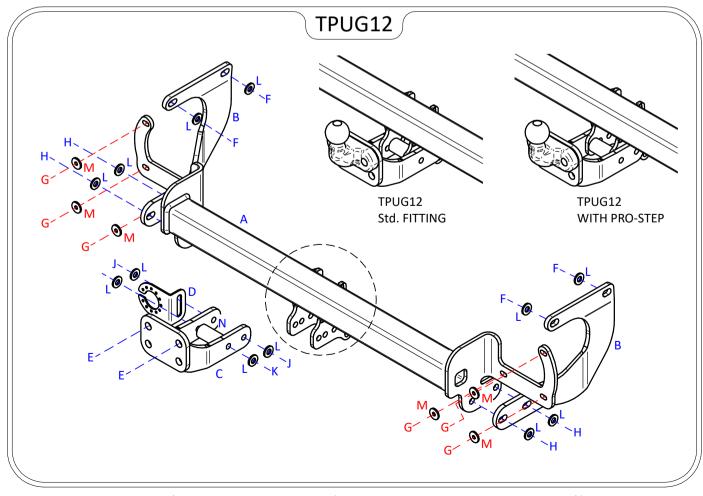
Important: Please read General Notes overleaf before fitting

Issue 3

TPUG12		CITROEN DISPATCH / SPACE TOURER	PE	PEUGEOT EXPERT / TRAVELLER TOYOTA PROACE 2016>		
Item	Qty	Description	Item	Qty	Description	
Α	1	TPUG12 Crossmember	E	2	M16 x 50 Bolts & Nyloc Nuts	
В	2	Handed Side Arms	F	4	M12 x 45 Bolts (10.9) & S/P Washers	
С	1	Extension	G	6	M8 x 35 (10.9) Bolts & S/P Washers	
D	1	Socket Plate 1	Н	4	M12 x 40 Bolts & Nyloc Nuts	
			J	2	M12 x 40 Bolts & Nyloc Nuts	
			K	1	M12 x 130 Bolt (10.9) & Nyloc Nut	
			L	12	12 x 25 Flat Washers	
			M	6	8 x 25 H/D Flat Washers	
			N	1	30mm O/D x 60mm Long Spacer Tube	
			Р	2	M16 x 40 Bolts	

TOWBAR INSTALLATION:

- 1. Remove the two fixings from the lower edge of the rear bumper.
- 2. Remove three fixings either side (two outer and one lower inner) securing the rear impact beam to the back panel.
- **3.** Using Item **G** with item **M** fix item **A** to the rear panel.
- 4. Using Item F with Item L fix Items B to the inside face of each chassis.
- 5. Fix Items B to Item A using Item H with Item L.
- 6. Using Item J with Item L and Item K with Item L fix Item C and Item D to Item A ensuring Item N is fitted between the rearmost point.
- 7. Using item E fix you desired ball bracket (not supplied in this kit) to Item C.
- **8.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- **9.** Refit the fixings into the bumpers lower edge.



- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.