

Tow-Trust Towbars



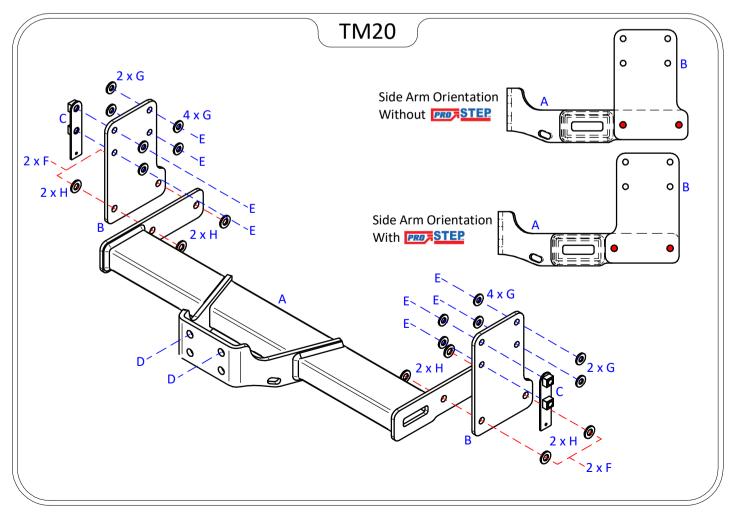
Important: Please read General Notes overleaf before fitting

Issue 2

TM20 MERCEDES SPRINTER FWD (NOT WITH STEP)

Item	Qty	Description	Item	Qty	Description
Α	1	TM20 Crossmember	D	2	M16 x 50 Bolts & Nyloc Nuts
В	2	Side Arms	E	8	M12 x 110 Bolts, 4 Nyloc Nuts & 4 S/P Washers
С	2	Clamp Plates	F	4	M14 x 40 Bolts & Nyloc Nuts
			G	12	12 x 25 Flat Washers
			Н	8	14 x 27 Flat Washers

- 1. Lower the spare wheel, remove the spare wheel mechanism from the rear panel to gain access to the Towbar mounting points, remove the Towing eye from the chassis (This is not refitted with the Towbar assembly).
- 2. Using Item E with Item G fix Items B to the inside face of each chassis using Item C on the outside face of the rearmost mounting points.
- 3. Using Item F with Item H fix Item A between each side arm.
- 4. Using Item **D** fix your desired ball bracket and wiring plate (Not supplied in this kit) to Item **A**.
- **5.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- **6.** Raise spare wheel back into position.



Note:

- 1. Torque Settings see notes overleaf.
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.