

Tow-Trust Towbars

Fitting Instruction

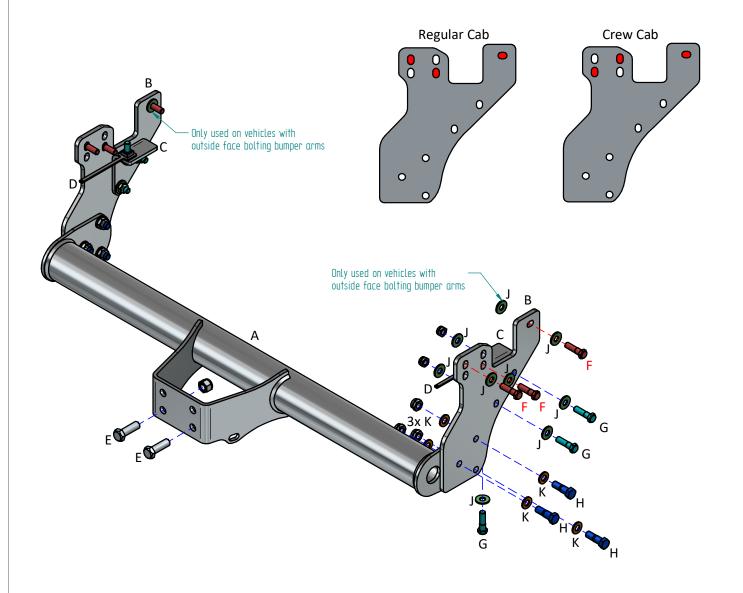
Important: Please read General Notes overleaf before fitting Issue: 2

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Item	Qty	Description	Item	Qty	Description
Α	1	TIZ7 Crossmember	E	2	M16 x 50 Bolts & Nyloc Nuts
В	2	Side Arms	F	6	M12 x 40 x 1.25 (10.9) Bolts & S/P Washers
С	2	Handed Angle Brackets	G	6	M12 x 45 (10.9) Bolts, 4 Nyloc Nuts & 2 S/P Washers
D	2	M12 Clamp Plates	Н	6	M14 x 45 Bolts & Nyloc Nuts
			J	18	12 x 30 Flat Washers
			K	12	14 x 27 Flat Washers

TOWBAR INSTALLATION:

- 1. Using Item **F** with Item **J** fix Items **B** to each chassis member (outside face). (Models with bumper arms that bolt to the outside face of each chassis, remove original fixings and discard, fit Items **B** as per instruction using the additional Item **J** as a spacer at the forwardmost point only).
- 2. Insert Items **D** into the open ends of each chassis and line up with the vertical mounting points.
- 3. Using Item **G** with Item **J** fix items **C** to Items **B** and to the vertical chassis mounting points.
- 4. Fix Item A between each side arm using Items H and items K.
- 5. Using Item E fix you desired ball bracket and wiring plate (not supplied in this kit) to Item A.
- **6.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.



Notes:

- 1. For Torque settings see general notes overleaf.
- 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.